The Upper parts breakdown

Upper Receiver Parts

Upper Parts List

Quote:

# 23 - Charging handle latch roll pin
# 24 - Charging handle latch
# 25 - Charging handle latch spring
# 26 - Charging handle
# 27 - Firing pin
# 28 - Bolt carrier key screw, each (2 required)
# 29 - Bolt carrier key
# 30 - Firing pin retaining pin
# 31 - Cam pin
# 32 - Bolt carrier, Semi-auto
# 33 - Bolt gas ring, improved, each (3 required)
# 34 - Bolt
# 35 - Extractor spring
# 36 - Extractor spring insert
# 37 - Extractor
# 38 - Extractor pin
# 39 - Ejector roll pin
# 40 - Ejector spring
# 41 - Ejector
# 42 - Forward Assist Assembly
# 43 - Pawl spring pin
# 44 - Pawl spring
# 45 - Pawl detent
# 46 - Forward assist pawl
# 47 - Forward assist spring
# 48 - Ejection port cover
# 49 - Ejection port cover spring
# 50 - Ejection port cover pin
# 51 - Pin retaining ring
# 52 - Upper Receiver
# 53 - Rear sight elevation spring pin
# 54 - Forward assist spring pin
# 55 - Rear sight elevation spring
<table>
<thead>
<tr>
<th>#</th>
<th>Part Description</th>
</tr>
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<tbody>
<tr>
<td>56</td>
<td>Rear sight elevation knob</td>
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<tr>
<td>57</td>
<td>Rear sight elevation index</td>
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<tr>
<td>58</td>
<td>Index screw</td>
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<tr>
<td>59</td>
<td>Rear sight assembly</td>
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<tr>
<td>60</td>
<td>Ball bearing</td>
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<tr>
<td>61</td>
<td>Elevation index spring</td>
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<tr>
<td>62</td>
<td>Rear sight windage knob</td>
</tr>
<tr>
<td>63</td>
<td>Rear sight windage knob pin</td>
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<tr>
<td>64</td>
<td>Rear sight index spring</td>
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<td>65</td>
<td>Rear sight ball bearing</td>
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<td>66</td>
<td>Rear sight flat spring</td>
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<td>67</td>
<td>Rear sight aperture</td>
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<td>68</td>
<td>Rear sight ball bearing</td>
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<td>Rear sight helical spring</td>
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<td>70</td>
<td>Rear sight base</td>
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<tr>
<td>71</td>
<td>Rear sight windage screw</td>
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The Lower parts breakdown
Lower Parts List

Quote:
# 72 - Action spring
# 73 - Buttcap spacer
# 74 - Buttstock,
# 75 - Buttplate
# 76 - Buttplate screw
# 77 - Trap Door Assembly, plastic
# 78 - Rear swivel screw
# 79 - Trap door hinge pin
# 80 - Trap door hinge
# 81 - Rear sling swivel
# 82 - Pistol grip screw
# 83 - Lock washer
# 84 - Pistol Grip
# 85 - Safety detent spring
# 86 - Safety detent
# 87 - Hammer and trigger pin (2 required)
# 88 - Magazine release button
# 89 - Magazine catch spring
# 90 - Trigger guard pivot roll pin
# 91 - Trigger guard
# 92 - Trigger spring
# 93 - Trigger, standard
# 94 - Disconnector
# 95 - Disconnector spring
# 96 - Pivot pin
# 97 - Pivot pin spring  
# 98 - Pivot pin detent  
# 99 - Magazine Catch  
# 100 - Bolt catch spring  
# 101 - Bolt catch plunger  
# 102 - Bolt catch roll pin  
# 103 - Bolt catch  
# 104 - Safety selector lever  
# 105 - Hammer spring  
# 106 - Hammer with J pin, standard  
# 107 - Buffer assembly  
# 108 - Buffer retainer  
# 109 - Buffer retainer spring  
# 110 - Takedown pin spring  
# 111 - Takedown pin detent  
# 112 - Takedown pin  
# 113 - Receiver extension
The Bolt & Carrier Group -

Quote:
<table>
<thead>
<tr>
<th>Part</th>
<th>Description</th>
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<tbody>
<tr>
<td>A</td>
<td>Extractor Pin</td>
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<tr>
<td>B</td>
<td>Extractor</td>
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<tr>
<td>C</td>
<td>Extractor Spring Assembly</td>
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<tr>
<td>D</td>
<td>Ejector Roll Pin</td>
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<td>E</td>
<td>Ejector</td>
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<td>Firing Pin Retaining Pin</td>
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<td>Bolt Carrier Key Screws</td>
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<td>Bolt</td>
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<td>Bolt Carrier</td>
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</tbody>
</table>

_Last edited by hip55 : Today at 09:52 AM._
**Barrel Parts**

Quote:

A - Handguard Snap Ring  
B - Weld Spring  
C - Handguard Slip Ring  
D - Gas Tube Roll Pin  
E - Gas Tube  
F - Handguard Cap  
G - Crush Washer  
H - Muzzle Brake/Flash Suppressor